

1200 V High Voltage High and Low Side Driver

BM60213FV-C

General Description

The BM60213FV-C is high and low side drive IC which operates up to 1200 V with bootstrap operation, which can drive N-channel power MOSFET and IGBT. Under-voltage Lockout (UVLO) function is built-in.

Features

- AEC-Q100 Qualified^(Note 1)
- High-Side Floating Supply Voltage 1200 V
- Under Voltage Lockout Function
- 3.3 V and 5.0 V Input Logic Compatible (Note 1) Grade 1

Applications

- MOSFET Gate Driver
- IGBT Gate Driver

Key Specifications

SSOP-B20W

High-Side Floating Supply Voltage: 1200 V
 Maximum Gate Drive Voltage: 24 V
 Turn ON/OFF Time: 75 ns (Max)
 Logic Input Minimum Pulse Width: 60 ns (Max)

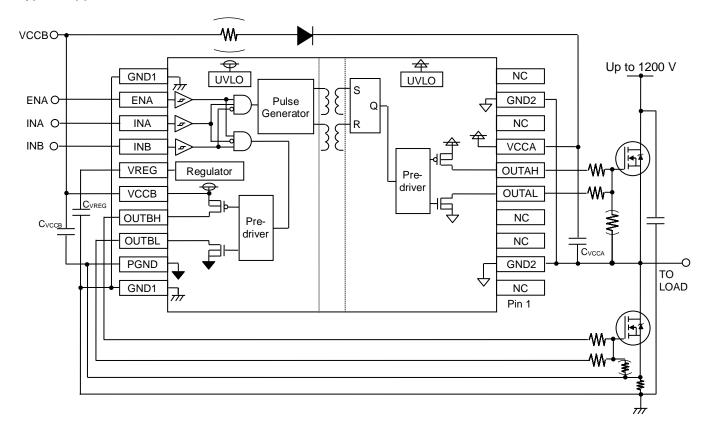
Package

W(Typ) x **D(Typ)** x **H(Max)** 6.50 mm x 8.10 mm x 2.01 mm



SSOP-B20W

Typical Application Circuit



OProduct structure: Silicon integrated circuit OThis product has no designed protection against radioactive rays

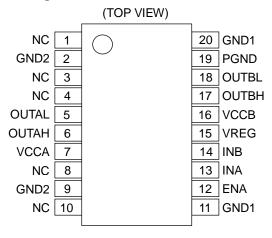
Contents

General Description	1
Features	1
Applications	1
Key Specifications	1
Package	1
Typical Application Circuit	1
Contents	2
Recommended Range of External Constants	3
Pin Configuration	3
Pin Descriptions	3
Description of Functions and Examples of Constant Setting	5
Absolute Maximum Ratings	7
Thermal Resistance	8
Recommended Operating Conditions	8
Electrical Characteristics	9
Typical Performance Curves	10
Figure 6. VCCB Circuit Current 1 vs Low-side Supply Voltage (OUTB=L)	10
Figure 7. VCCB Circuit Current 2 vs Low-side Supply Voltage (OUTB=H)	10
Figure 8. VCCB Circuit Current 3 vs Low-side Supply Voltage (INA=10 kHz, Duty=50 %)	10
Figure 9. VCCB Circuit Current 4 vs Low-side Supply Voltage (INA=20 kHz, Duty=50 %)	10
Figure 10. VCCA Circuit Current 1 vs High-side Floating Supply Voltage (OUTA=L)	11
Figure 11. VCCA Circuit Current 2 vs High-side Floating Supply Voltage (OUTA=H)	11
Figure 12. Logic H/L Level Input Voltage vs High-side Floating Supply Voltage	11
Figure 13. OUTA (OUTB)Output Voltage vs Logic Input Voltage (V _{CCB} =15 V, V _{CCA} =15 V, Ta=+25 °C)	11
Figure 14. Logic Pull-down Resistance vs Temperature	12
Figure 15. Logic Pull-down Current vs Temperature	12
Figure 16. Logic Input Minimum Pulse Width vs Temperature	
Figure 17. ENA Input Mask Time vs Temperature	12
Figure 18. OUTA ON Resistance (Source) vs Temperature	13
Figure 19. OUTA ON Resistance (Sink) vs Temperature	13
Figure 20. OUTB ON Resistance (Source) vs Temperature	13
Figure 21. OUTB ON Resistance (Sink) vs Temperature	
Figure 22. OUTA Turn ON Time vs Temperature (INA=PWM, INB=L)	
Figure 23. OUTA Turn OFF Time vs Temperature (INA=PWM, INB=L)	14
Figure 24. OUTB Turn ON Time vs Temperature (INA=L, INB=PWM)	14
Figure 25. OUTB Turn OFF Time vs Temperature (INA=L, INB=PWM)	14
Figure 26. VCCB UVLO ON/OFF Voltage vs Temperature	15
Figure 27. VCCB UVLO Mask Time vs Temperature	15
Figure 28. VCCA UVLO ON/OFF Voltage vs Temperature	15
Figure 29. VCCA UVLO Mask Time vs Temperature	15
I/O Equivalence Circuits	16
Operational Notes	18
Ordering Information	
Marking Diagram	
Physical Dimension and Packing Information	21
Revision History	22

Recommended Range of External Constants

Pin	Pin Symbol		Recommended Value				
Name	Symbol	Min	Тур	Max	Unit		
VCCA	C _{VCCA}	0.1	1.0	-	μF		
VCCB	C _{VCCB}	0.1	1.0	-	μF		
VREG	C _{VREG}	0.1	3.3	10.0	μF		

Pin Configuration



Pin Descriptions

Pin No.	Pin Name	Function
1	NC	Non-connection
2	GND2	High-side ground pin
3	NC	Non-connection
4	NC	Non-connection
5	OUTAL	High-side(OUTA) output pin (Sink)
6	OUTAH	High-side(OUTA) output pin (Source)
7	VCCA	High-side power supply pin
8	NC	Non-connection
9	GND2	High-side ground pin
10	NC	Non-connection
11	GND1	Input-side ground pin
12	ENA	Input enabling signal input pin
13	INA	Control input pin for high-side
14	INB	Control input pin for low-side
15	VREG	Power supply pin for input circuit
16	VCCB	Low-side and input-side power supply pin
17	OUTBH	Low-side(OUTB) output pin (Source)
18	OUTBL	Low-side(OUTB) output pin (Sink)
19	PGND	Low-side ground pin
20	GND1	Input-side ground pin

Pin Descriptions - continued

1. VCCA (High-side power supply pin)

The VCCA pin is a power supply pin on the high-side output. To reduce voltage fluctuations due to the OUTA pin output current, connect a bypass capacitor between the VCCA and GND2 pins.

2. GND2 (High-side ground pin)

The GND2 pin is a ground pin on the high-side. Connect the GND2 pin to the emitter/source of a high-side power device.

3. VCCB (Low-side and input-side power supply pin)

The VCCB pin is a power supply pin on the low-side output. To reduce voltage fluctuations due to the OUTB pin output current, connect a bypass capacitor between the VCCB and PGND pins.

4. GND1 (Input-side ground pin)

The GND1 pin is a ground pin on the input side.

5. VREG (Power supply pin for input circuit)

The VREG pin is a power supply pin for the input circuit. To suppress voltage fluctuations due to the current to drive internal transformers, connect a bypass capacitor between the VREG and GND1 pins.

6. INA, INB, ENA (Control input pin)

The INA, INB and ENA pins are used to determine output logic.

ENA	INA	INB	OUTA	OUTB
L	Х	Х	L	L
Н	L	L	L	L
Н	L	Н	L	I
Н	Н	L	Н	L
Н	Н	Н	L	L

X: Don't care

The High output of OUTA (OUTB) becomes effective in ENA=H and L to H edge input of INA (INB).

7. OUTAH, OUTAL, OUTBH, OUTBL (Output pin)

The OUTAH pin and the OUTBH pin are source side pins used to drive the gate of a power device, and the OUTAL pin and the OUTBL pin are sink side pins used to drive the gate of a power device.

8. PGND (Low-side ground pin)

The PGND pin is a ground pin on the low-side. Connect the PGND pin to the emitter/source of a low-side power device.

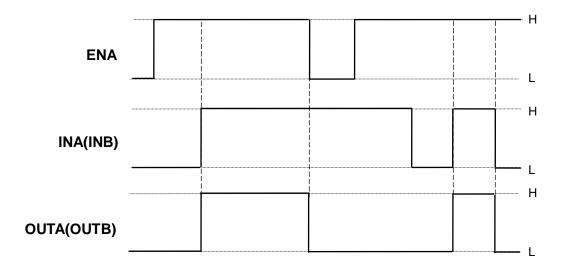


Figure 1. Input and Output Logic Timing Chart

Description of Functions and Examples of Constant Setting

1. Under-voltage Lockout (UVLO) function

The BM60213FV-C has the Under-voltage Lockout (UVLO) function both the high and low voltage sides. When the power supply voltage drops to V_{UVLOL} (Typ 8.5 V), the OUTA(OUTB) pin will output the "L" signal. When the power supply voltage rises to V_{UVLOH} (Typ 9.5 V), the OUT pin will return to a normal state. In addition, to prevent malfunctions due to noises, a mask time of $t_{UVLOMSK}$ (Typ 2.5 μ s) is set on both the high and the low voltage sides.

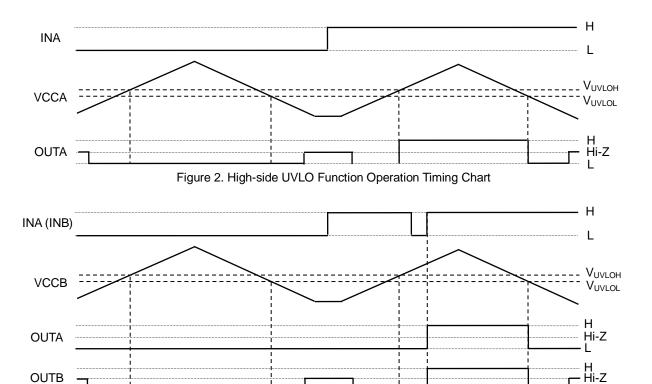


Figure 3. Low-side UVLO Function Operation Timing Chart

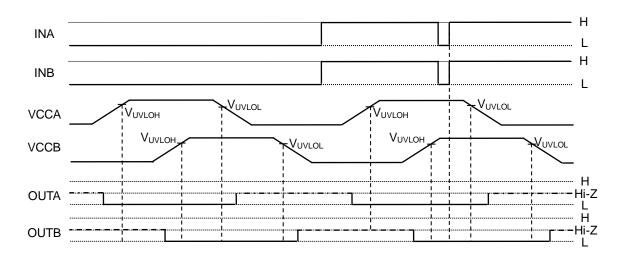
2. I/O condition table

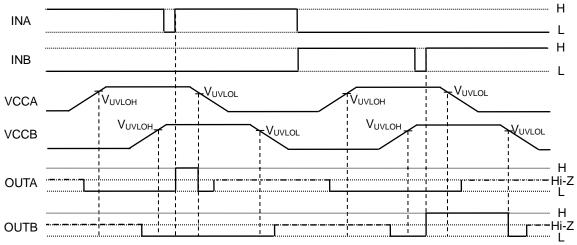
No.	Status	Input					Output	
140.	Ciatao	VCCB	VCCA	ENA	INB	INA	OUTB	OUTA
1	VCCB UVLO	UVLO	Х	Х	Х	Х	L	L
2		0	UVLO	L	Х	Х	L	L
3	VCCA UVLO	0	UVLO	Н	L	Х	L	L
4	VCCA UVLO	0	UVLO	Н	Н	L	Н	L
5		0	UVLO	Н	Н	Н	L	L
6	Disable	0	0	L	Х	Х	L	L
7		0	0	Н	L	L	L	L
8	Normal Operation	0	0	Н	L	Н	L	Н
9		0	0	Н	Н	L	Н	L
10		0	0	Н	Н	Н	L	L Don't care

o: V_{CCA} or V_{CCB} > UVLO, X: Don't care

Description of Functions and Examples of Constant Setting - continued

3. Power supply startup/shutdown sequence





· - · - · -: Since the VCCA to GND2 pin voltage is low and the output MOS does not turn ON, the output pins become Hi-Z.

----: Since the VCCB to GND1 pin voltage is low and the output MOS does not turn ON, the output pins become Hi-Z.

Figure 4. Power Supply Startup/Shutdown Sequence

Absolute Maximum Ratings

Parameter	Symbol	Limits	Unit
High-side Floating Supply Voltage	V _{CCA}	-0.3 to +1230 ^(Note 2)	V
High-side Floating Supply Offset Voltage	GND2	V _{CCA} -30 to V _{CCA} +0.3	V
High-side Floating Output Voltage OUTA	V _{OUTA}	GND2-0.3 to V _{CCA} +0.3	V
Low-side Supply Voltage	V _{CCB}	-0.3 to +30.0 ^(Note 2)	V
Low-side Output Voltage OUTB	V _{ОИТВ}	-0.3 to +V _{CCB} +0.3 or +30.0 ^(Note 2)	V
PGND Pin Voltage	V_{PGND}	-0.3 to +7.0 ^(Note 2)	V
Logic Input Voltage (INA, INB, ENA)	V _{IN}	-0.3 to +V _{CCB} +0.3 or +30.0 ^(Note 2)	V
OUTA Pin Output Current (Peak 1 µs)	Ioutapeak	5.0 ^(Note 3)	А
OUTB Pin Output Current (Peak 1 µs)	I _{OUTBPEAK}	5.0 ^(Note 3)	А
Storage Temperature Range	Tstg	-55 to +150	°C
Maximum Junction Temperature	Tjmax	150	°C

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

⁽Note 2) Relative to GND1.

⁽Note 3) Must not exceed Tjmax=150 °C.

Thermal Resistance (Note 4)

Dozomotor	Cumbal	Thermal Res	Unit	
Parameter	Symbol	1s ^(Note 6)	2s2p ^(Note 7)	Unit
SSOP-B20W				
Junction to Ambient	θ_{JA}	151.5	80.6	°C/W
Junction to Top Characterization Parameter (Note 5)	Ψ_{JT}	47	40	°C/W

(Note 4) Based on JESD51-2A(Still-Air)
(Note 5) The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package.
(Note 6) Using a PCB board based on JESD51-3.
(Note 7) Using a PCB board based on JESD51-7.

Layer Number of Measurement Board	Material	Board Size			
Single	FR-4	114.3 mm x 76.2 mm x	c 1.57 mmt		
Тор					
Copper Pattern	Thickness				
Footprints and Traces	70 µm				
Layer Number of Measurement Board	Material	Board Size			
4 Layers	FR-4	114.3 mm x 76.2 mm	x 1.6 mmt		
Тор		2 Internal Layers		Bottom	
Copper Pattern	Thickness	Copper Pattern	Thickness	Copper Pattern	Thickness
Footprints and Traces	70 µm	74.2 mm x 74.2 mm	35 µm	74.2 mm x 74.2 mm	70 µm

Recommended Operating Conditions

Parameter	Symbol	Min	Тур	Max	Unit
High-side Floating Supply Voltage	V _{CCA}	GND2+10	GND2+15	GND2+24	V
High-side Floating Supply Offset Voltage	GND2	-	-	1200	V
High-side Floating Output Voltage OUTA	V _{OUTA}	GND2	-	V _{CCA}	V
Low-side Output Voltage OUTB	V _{OUTB}	GND1	-	V _{CCB}	V
Logic Input Voltage (INA, INB, ENA)	V _{IN}	GND1	-	V _{CCB}	٧
Low-side Supply Voltage	V _{CCB}	10	15	24	V
Operating Temperature	Topr	-40	+25	+125	°C

Electrical Characteristics

(Unless otherwise specified Ta=-40 °C to +125 °C, V_{CCA} -GND2=10 V to 24 V, V_{CCB} =10 V to 24 V)

December 1	Limit				1.1:4	0
Parameter	Symbol	Min	Тур	Max	- Unit	Conditions
General		I	I.	ı	1	
VCCB Circuit Current 1	I _{CC11}	0.60	1.00	1.60	mA	OUTB=L
VCCB Circuit Current 2	I _{CC12}	0.60	1.00	1.60	mA	OUTB=H
VCCB Circuit Current 3	I _{CC13}	1.60	2.40	4.20	mA	INA=10 kHz, Duty=50 %
VCCB Circuit Current 4	I _{CC14}	1.65	2.45	4.25	mA	INA=20 kHz, Duty=50 %
VCCA Circuit Current 1	I _{CC21}	0.30	0.57	0.97	mA	OUTA=L
VCCA Circuit Current 2	I _{CC22}	0.25	0.47	0.80	mA	OUTA=H
Logic Block						
Logic High Level Input Voltage	V _{INH}	2.0	-	V _{CCB}	V	INA, INB, ENA
Logic Low Level Input Voltage	V_{INL}	0	-	0.8	V	INA, INB, ENA
Logic Pull-down Resistance	R _{IND}	25	50	100	kΩ	INA<3 V, INB<3 V, ENA<3 V
Logic Pull-down Current	I _{IND}	20	50	150	μΑ	INA≥3 V, INB≥3 V, ENA≥3 V
Logic Input Minimum Pulse Width	t _{INMIN}	-	-	60	ns	INA, INB
ENA Input Mask Time	t _{ENAMSK}	0.6	1.0	1.5	μs	ENA
Output						
OUT ON Resistance (Source)	R _{ONH}	0.4	0.9	2.0	Ω	I _{OUT} =-40 mA, OUTA, OUTB
OUT ON Resistance (Sink)	R _{ONL}	0.2	0.6	1.3	Ω	I _{OUT} =40 mA, OUTA, OUTB
OUT Maximum Current (Source)	I _{OUTMAXH}	3.0	4.5	-	А	Guaranteed by design, OUTA, OUTB
OUT Maximum Current (Sink)	I _{OUTMAXL}	3.0	3.9	-	Α	Guaranteed by design, OUTA, OUTB
OUT Turn ON Time	t _{PON}	35	55	75	ns	OUTA, OUTB
OUT Turn OFF Time	t _{POFF}	35	55	75	ns	OUTA, OUTB
OUT Propagation Distortion	t _{PDIST}	-25	0	+25	ns	t _{POFF} – t _{PON} , OUTA, OUTB
Delay Matching, HS&LS Turn ON/OFF	t _{DM}	-	-	25	ns	
OUT Rise Time	t _{RISE}	-	50	-	ns	OUT-GND 10 nF, OUTA, OUTB
OUT Fall Time	t _{FALL}	-	50	-	ns	OUT-GND 10 nF, OUTA, OUTB
VREG Output Voltage	V_{VREG}	4.2	4.7	5.2	V	
Common Mode Transient Immunity	СМ	100	-	-	kV/µs	Guaranteed by design
Protection Functions						
UVLO OFF Voltage	V _{UVLOH}	9.0	9.5	10.0	V	V _{CCA} , V _{CCB}
UVLO ON Voltage	V _{UVLOL}	8.0	8.5	9.0	V	V _{CCA} , V _{CCB}
UVLO Mask Time	tuvlomsk	1.0	2.5	5.0	μs	V _{CCA} , V _{CCB}

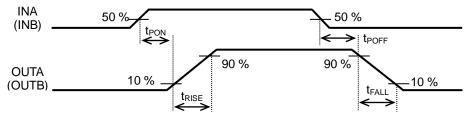
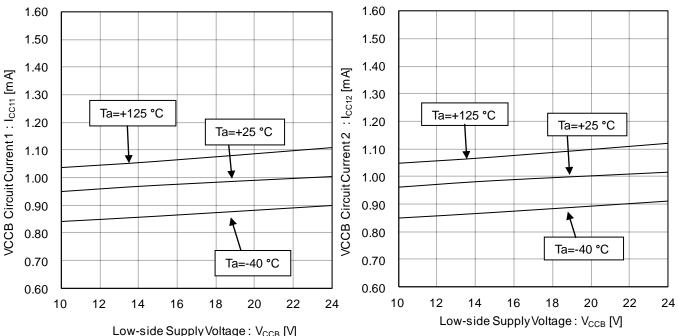


Figure 5. IN-OUT Timing Chart

Typical Performance Curves



Low-side Supply Voltage : V_{CCB} [V] Figure 6. VCCB Circuit Current 1 vs Low-side Supply Voltage (OUTB=L)

Figure 7. VCCB Circuit Current 2 vs Low-side Supply Voltage (OUTB=H)

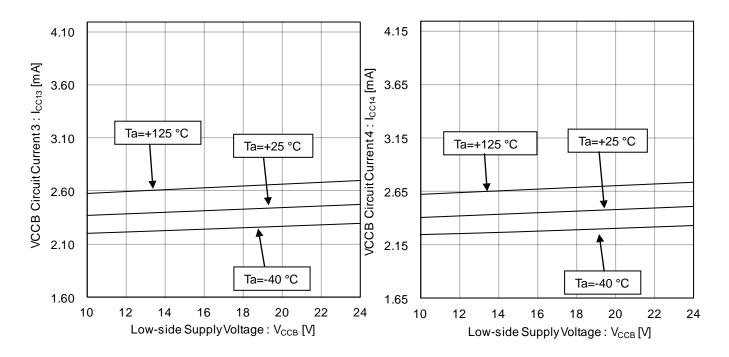


Figure 8. VCCB Circuit Current 3 vs Low-side Supply Voltage (INA=10 kHz, Duty=50 %)

Figure 9. VCCB Circuit Current 4 vs Low-side Supply Voltage (INA=20 kHz, Duty=50 %)

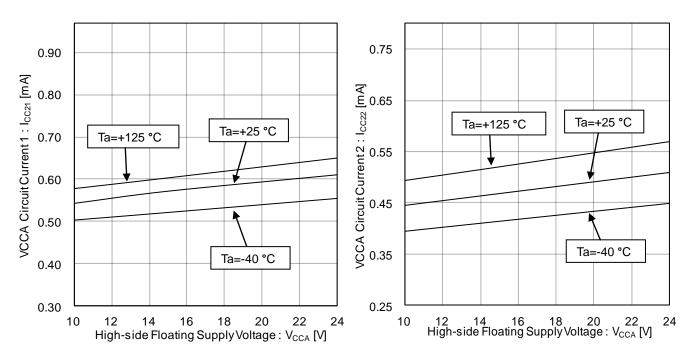


Figure 10. VCCA Circuit Current 1 vs High-side Floating Supply Voltage (OUTA=L)

Figure 11. VCCA Circuit Current 2 vs High-side Floating Supply Voltage (OUTA=H)

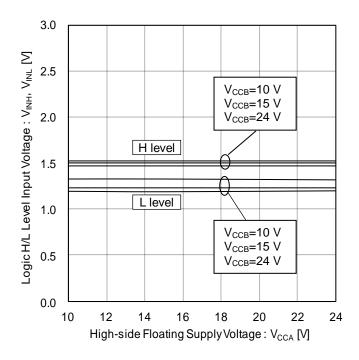


Figure 12. Logic H/L Level Input Voltage vs High-side Floating Supply Voltage

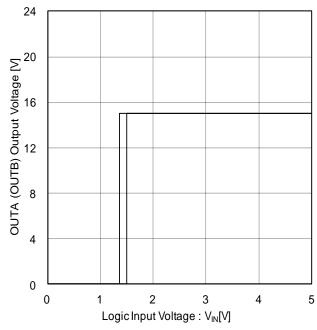


Figure 13. OUTA (OUTB)Output Voltage vs Logic Input Voltage ($V_{CCB}=15$ V, $V_{CCA}=15$ V, $T_{a}=+25$ °C)

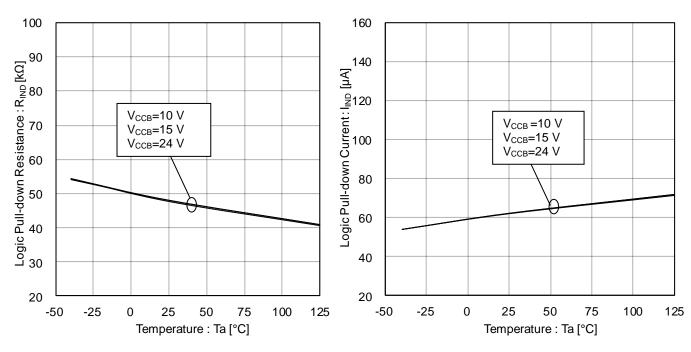


Figure 14. Logic Pull-down Resistance vs Temperature

Figure 15. Logic Pull-down Current vs Temperature

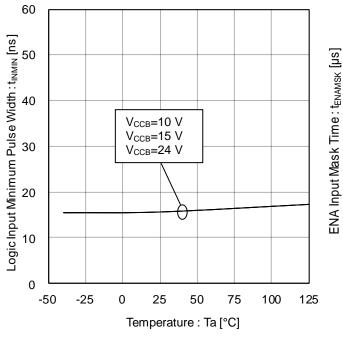


Figure 16. Logic Input Minimum Pulse Width vs Temperature

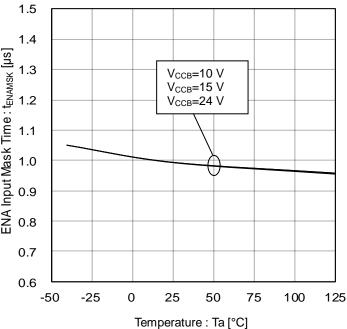


Figure 17. ENA Input Mask Time vs Temperature

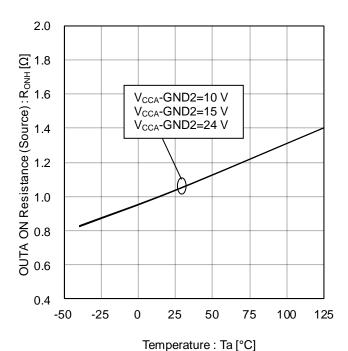


Figure 18. OUTA ON Resistance (Source) vs Temperature

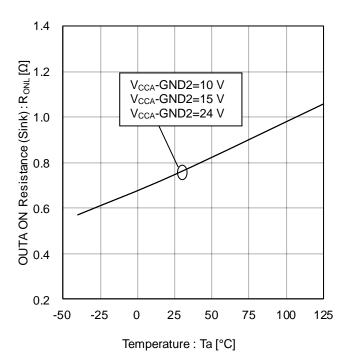


Figure 19. OUTA ON Resistance (Sink) vs Temperature

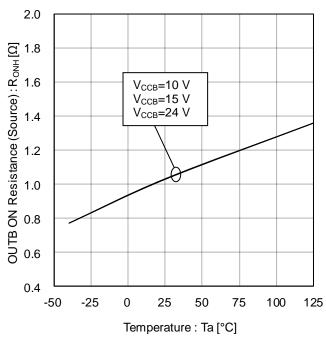


Figure 20. OUTB ON Resistance (Source) vs Temperature

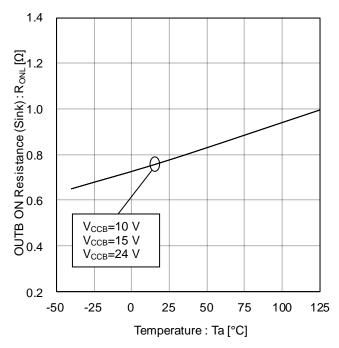


Figure 21. OUTB ON Resistance (Sink) vs Temperature

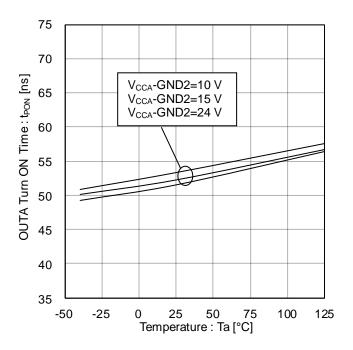


Figure 22. OUTA Turn ON Time vs Temperature (INA=PWM, INB=L)

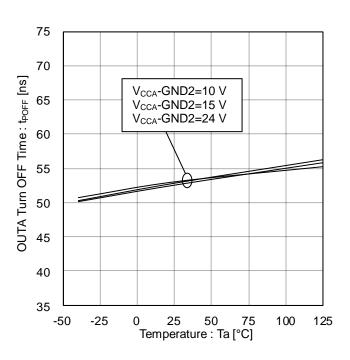


Figure 23. OUTA Turn OFF Time vs Temperature (INA=PWM, INB=L)

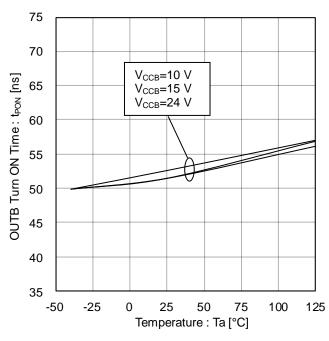


Figure 24. OUTB Turn ON Time vs Temperature (INA=L, INB=PWM)

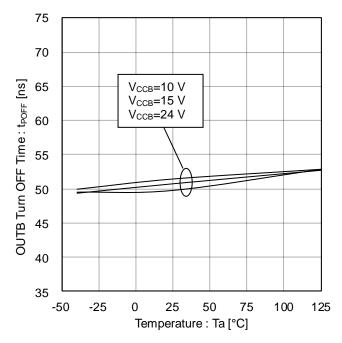
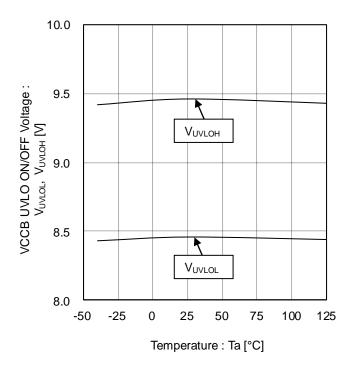


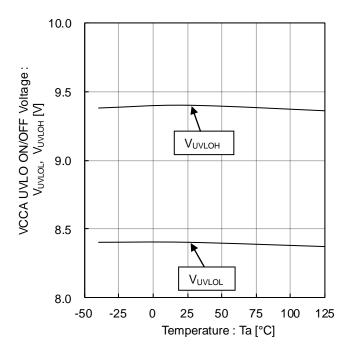
Figure 25. OUTB Turn OFF Time vs Temperature (INA=L, INB=PWM)



5.0 [st] Xew OTO Wask Lime 1.0 2.0 25 50 75 100 125 Temperature : Ta [°C]

Figure 26. VCCB UVLO ON/OFF Voltage vs Temperature

Figure 27. VCCB UVLO Mask Time vs Temperature





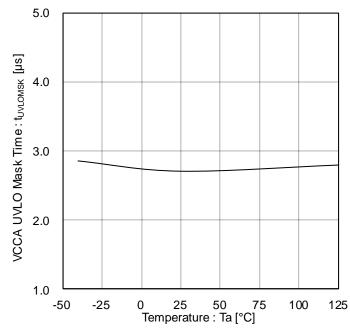


Figure 29. VCCA UVLO Mask Time vs Temperature

I/O Equivalence Circuits

Din No	Pin Name	UO agrificalemas airestita
Pin No.	Function	I/O equivalence circuits
6	OUTAH	VCCA VCCA
	High-side(OUTA) output pin (Source)	ООИТАН
5	OUTAL	OUTAL
3	High-side(OUTA) output pin (Sink)	GND2
13	INA	
13	Control input pin for high-side	VCCB
14	INB	VREG Internal power supply
	Control input pin for low-side	→ →
12	ENA	INA INB ENA
12	Input enabling signal input pin	GND1 GND1
15	VREG	
15	Power supply pin for input circuit	

I/O Equivalence Circuits - continued

Pin No.	Pin Name	I/O equivalence circuits
PIII INO.	Function	1/O equivalence circuits
17	ОИТВН	VCCB VCCB
.,	Low-side(OUTB) output pin (Source)	OUTBH
18	OUTBL	
10	Low-side(OUTB) output pin (Sink)	OUTBL
19	PGND	PGND
19	Low-side ground pin	GND1

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

7. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

8. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

Operational Notes - continued

9. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

10. Regarding the Input Pin of the IC

This IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode. When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.

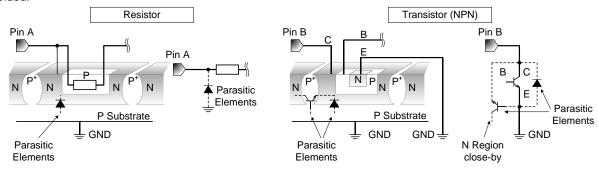
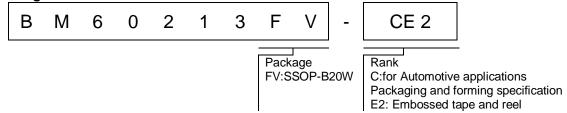


Figure 30. Example of IC Structure

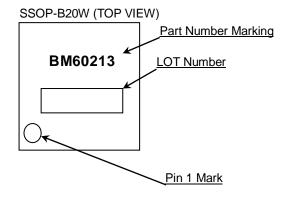
11. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

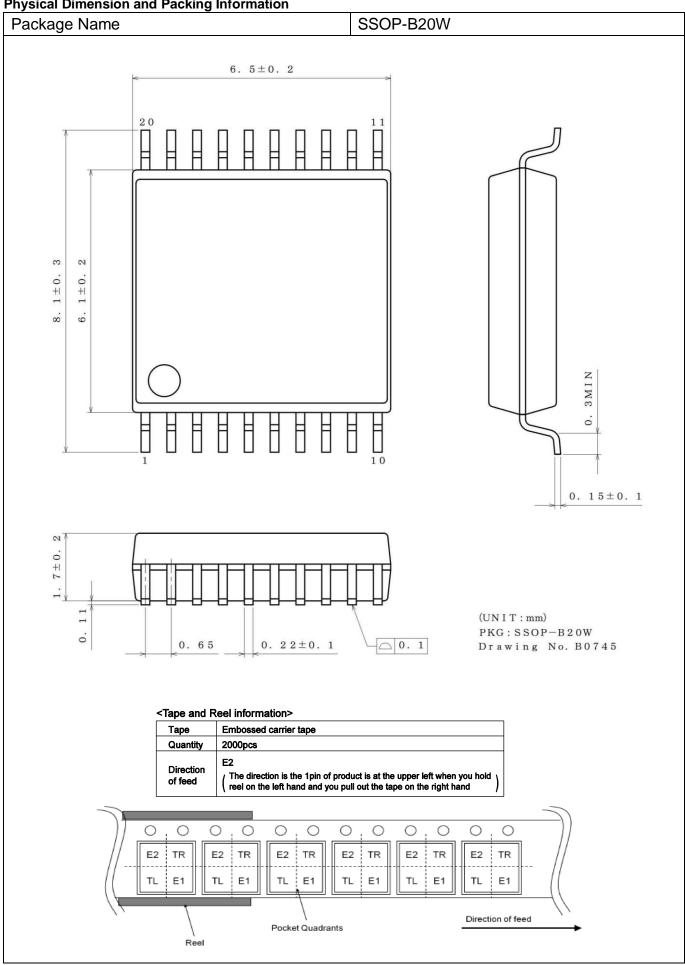
Ordering Information



Marking Diagram



Physical Dimension and Packing Information



Revision History

Date	Revision	Changes
26.Oct.2018	001	New Release

Notice

Precaution on using ROHM Products

1. If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment (Note 1), aircraft/spacecraft, nuclear power controllers, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

(Note1) Medical Equipment Classification of the Specific Applications

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JAPAN	USA	EU	CHINA	
CLASSⅢ	CLASSIII	CLASS II b	CLASSⅢ	
CLASSIV	CLASSIV		CLASSIII	

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 - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, and NO₂
 - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
 - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
 - [f] Sealing or coating our Products with resin or other coating materials
 - [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
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This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

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- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
 - [a] the Products are exposed to sea winds or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, and NO₂
 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
- 2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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