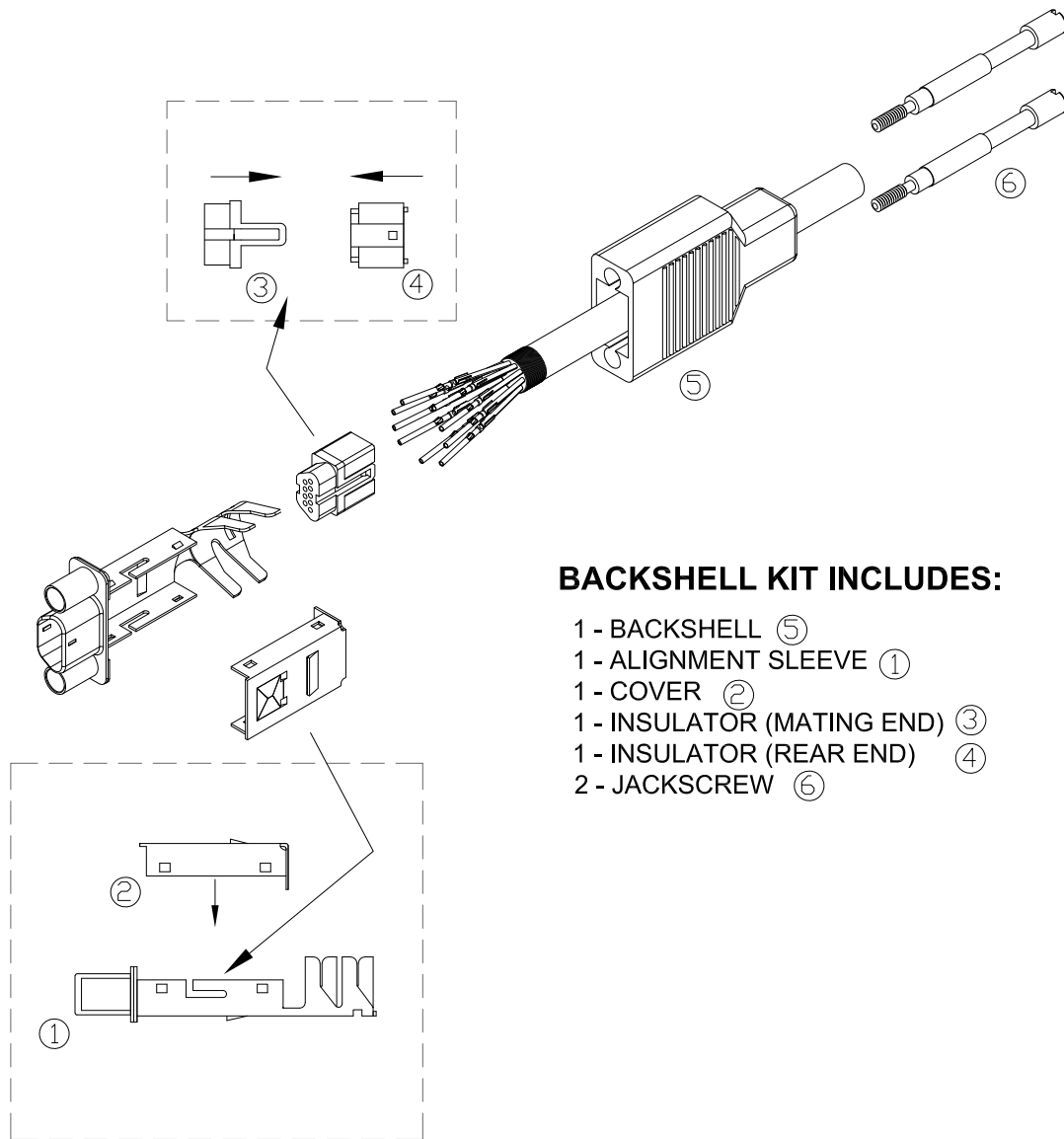


ASSEMBLY STEPS

- STEP 1: PLACE 2 INSULATOR HAVLES TOGETHER UNTIL LOCKED IN PLACE
- STEP 2: AFTER CRIMPING; LOAD CONTACTS INTO INSULATOR. ENSURE WIRE JACKET OD DOES NOT CAUSE ASSEMBLY ISSUES.
*ASSEMBLE BACK SHELL ONTO CABLE BEFORE CRIMPING WIRE
- STEP 3: INSERT INSULATOR INTO ALIGNMENT SLEEVE. PUSH TABS IN TO SECURE INSULATOR
- STEP 4: PLACE COVER OVER ALIGNMENT SLEEVE AND PRESS UNTIL LOCKED INTO PLACE
- STEP 5: CRIMP STRAIN RELIEF ON ALIGNMENT SLEEVE TO SECURE CABLE
- STEP 6:* SLIDE BACKSHELL OVER ALIGNMENT SLEEVE
- STEP 7: PLACE JACKSCREWS IN BACKSHELL ASSEMBLY



BACKSHELL KIT INCLUDES:

- 1 - BACKSHELL ⑤
- 1 - ALIGNMENT SLEEVE ①
- 1 - COVER ②
- 1 - INSULATOR (MATING END) ③
- 1 - INSULATOR (REAR END) ④
- 2 - JACKSCREW ⑥

MAXIMUM WIRE JACKET OD = 0.039"

960-YYY-010R01Y

1 = KIT
2 = BULK

009 = 9 POSITION
015 = 15 POSITION
025 = 25 POSITION

RoHS COMPLIANT

DO NOT SCALE FROM DRAWING



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DATE:
09/01/2011

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