

|                    |        |
|--------------------|--------|
| $V_{DSS}$          | 600V   |
| $R_{DS(on)}(Max.)$ | 0.072Ω |
| $I_D$              | ±47A   |
| $P_D$              | 481W   |

### ●Features

- 1) Low on-resistance
- 2) Fast switching speed
- 3) Parallel use is easy
- 4) Pb-free plating ; RoHS compliant

### ●Application

Switching

### ●Outline

TO-247



### ●Inner circuit



### ●Packaging specifications

|                |           |
|----------------|-----------|
| Packing        | Tube      |
| Packing code   | C13       |
| Marking        | R6047ENZ4 |
| Quantity (pcs) | 600       |

### ●Absolute maximum ratings ( $T_a = 25^\circ\text{C}$ , unless otherwise specified)

| Parameter   | Symbol        | Value                  | Unit |   |
|---|---------------|------------------------|------|---|
| Drain - Source voltage                                | $V_{DSS}$     | 600                    | V    |   |
| Continuous drain current ( $T_c = 25^\circ\text{C}$ ) | $I_D^{*1}$    | ±47                    | A    |   |
| Pulsed drain current                                  | $I_{DP}^{*2}$ | ±141                   | A    |   |
| Gate - Source voltage                                 | $V_{GSS}$     | static                 | ±20  | V |
|   |               | AC( $f > 1\text{Hz}$ ) | ±30  | V |
| Avalanche current, single pulse                       | $I_{AS}$      | 9.3                    | A    |   |
| Avalanche energy, single pulse                        | $E_{AS}^{*3}$ | 1135                   | mJ   |   |
| Power dissipation ( $T_c = 25^\circ\text{C}$ )        | $P_D$         | 481                    | W    |   |
| Junction temperature                                  | $T_j$         | 150                    | °C   |   |
| Operating junction and storage temperature range      | $T_{stg}$     | -55 to +150            | °C   |   |

### ● Thermal resistance

| Parameter                                    | Symbol          | Values |      |      | Unit |
|--|-----------------|--------|------|------|------|
|  |                 | Min.   | Typ. | Max. |      |
| Thermal resistance, junction - case          | $R_{thJC}^{*4}$ | -      | -    | 0.26 | °C/W |
| Thermal resistance, junction - ambient       | $R_{thJA}$      | -      | -    | 30   | °C/W |
| Soldering temperature, wavesoldering for 10s | $T_{sold}$      | -      | -    | 265  | °C   |

### ● Electrical characteristics ( $T_a = 25^\circ\text{C}$ )

| Parameter                                   | Symbol            | Conditions                      | Values |       |           | Unit       |
|---|-------------------|---------------------------------|--------|-------|-----------|------------|
|   |                   |                                 | Min.   | Typ.  | Max.      |            |
| Drain - Source breakdown voltage            | $V_{(BR)DSS}$     | $V_{GS} = 0V, I_D = 1mA$        | 600    | -     | -         | V          |
| Zero gate voltage drain current             | $I_{DSS}$         | $V_{DS} = 600V, V_{GS} = 0V$    | -      | -     | 100       | $\mu A$    |
|   |                   | $T_j = 125^\circ\text{C}$       | -      | -     | 1000      |            |
| Gate - Source leakage current               | $I_{GSS}$         | $V_{GS} = \pm 20V, V_{DS} = 0V$ | -      | -     | $\pm 100$ | A          |
| Gate threshold voltage                      | $V_{GS(th)}$      | $V_{DS} = 10V, I_D = 1mA$       | 2.0    | -     | 4.0       | V          |
| Static drain - source on - state resistance | $R_{DS(on)}^{*5}$ | $V_{GS} = 10V, I_D = 25.8A$     | -      | 0.066 | 0.072     | $\Omega$   |
|   |                   | $T_j = 125^\circ\text{C}$       | -      | 0.140 | -         |            |
| Gate resistance                             | $R_G$             | f = , open drain                | -      | 0.8   | -         | M $\Omega$ |

**● Electrical characteristics** ( $T_a = 25^\circ\text{C}$ )

| Parameter                    | Symbol            | Conditions  | Values |      |      | Unit |
|------------------------------|-------------------|---|--------|------|------|------|
|                              |                   |   | Min.   | Typ. | Max. |      |
| Input capacitance            | $C_{iss}$         | $V_{GS} = 0\text{V}$                              | -      | 3850 | -    | pF   |
| Output capacitance           | $C_{oss}$         | $V_{DS} = 25\text{V}$                             | -      | 2950 | -    |      |
| Reverse transfer capacitance | $C_{rss}$         | $f = 1\text{Hz}$                                  | -      | 320  | -    |      |
| Turn - on delay time         | $t_{d(on)}^{*5}$  | $V_{DD} \approx 300\text{V}, V_{GS} = 10\text{V}$ | -      | 50   | -    | ns   |
| Rise time                    | $t_r^{*5}$        | $I_D = 23.5\text{A}$                              | -      | 100  | -    |      |
| Turn - off delay time        | $t_{d(off)}^{*5}$ | $R_L \approx 12.7\Omega$                          | -      | 260  | -    |      |
| Fall time                    | $t_f^{*5}$        | $R_G = 10\Omega$                                  | -      | 100  | -    |      |

**● Gate charge characteristics** ( $T_a = 25^\circ\text{C}$ )

| Parameter            | Symbol          | Conditions                                     | Values |      |      | Unit |
|----------------------|-----------------|--|--------|------|------|------|
|                      |                 |  | Min.   | Typ. | Max. |      |
| Total gate charge    | $Q_g^{*5}$      | $V_{DD} \approx 300\text{V}$                   | -      | 145  | -    | nC   |
| Gate - Source charge | $Q_{gs}^{*5}$   | $I_D = 47\text{A}$                             | -      | 20   | -    |      |
| Gate - Drain charge  | $Q_{gd}^{*5}$   | $V_{GS} = 10\text{V}$                          | -      | 80   | -    |      |
| Gate plateau voltage | $V_{(plateau)}$ | $V_{DD} \approx 300\text{V}, I_D = 47\text{A}$ | -      | 6.2  | -    | V    |

\*1 Limited only by maximum channel temperature allowed

\*2  $P_w \leq 10\mu\text{s}$ , Duty cycle  $\leq 1\%$

\*3  $L \doteq 20\text{mH}$ ,  $V_{DD} = 50\text{V}$ ,  $R_G = 25\Omega$ , Starting  $T_j = 25^\circ\text{C}$

\*4  $T_C = 25^\circ\text{C}$

\*5 Pulsed

**●Body diode electrical characteristics (Source-Drain) ( $T_a = 25^\circ\text{C}$ )**

| Parameter                     | Symbol        | Conditions  | Values |      |      | Unit          |
|-------------------------------|---------------|---|--------|------|------|---------------|
|                               |               |   | Min.   | Typ. | Max. |               |
| Source current                | $I_S^{*1}$    | $T_C = 25^\circ\text{C}$                                | -      | -    | 47   | A             |
| Pulsed source current         | $I_{SP}^{*2}$ |   | -      | -    | 141  | A             |
| Source-Drain voltage          | $V_{SD}^{*5}$ | $V_{GS} = 0\text{V}, I_S = 47\text{A}$                  | -      | -    | 1.5  | V             |
| Reverse recovery time         | $t_{rr}^{*5}$ | $I_S = 47\text{A}$<br>$di/dt = 100\text{A}/\mu\text{s}$ | -      | 850  | -    | ns            |
| Reverse recovery charge       | $Q_{rr}^{*5}$ |   | -      | 18   | -    | $\mu\text{C}$ |
| Peak reverse recovery current | $I_{rr}^{*5}$ |   | -      | 45   | -    | A             |

● Electrical characteristic curves

Fig.1 Power Dissipation Derating Curve

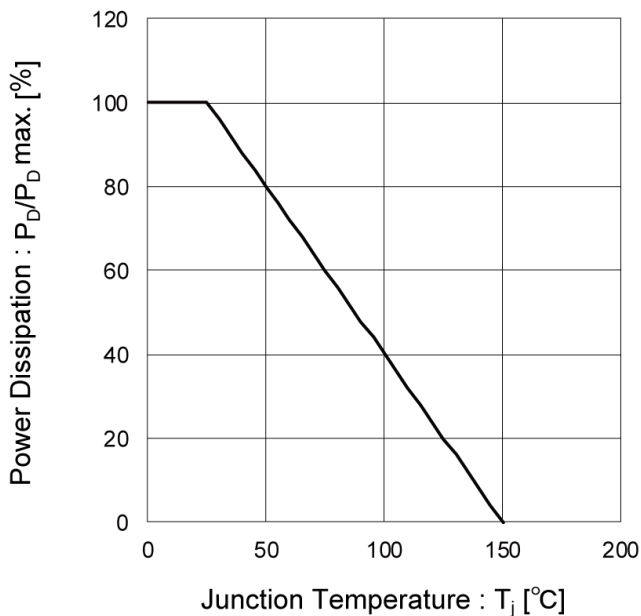


Fig.2 Drain Current Derating Curve

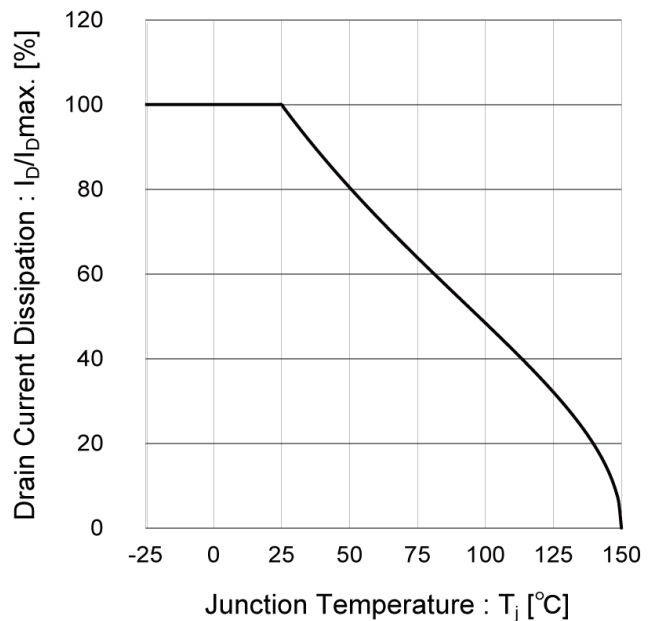


Fig.3 Normalized Transient Thermal Resistance vs. Pulse Width

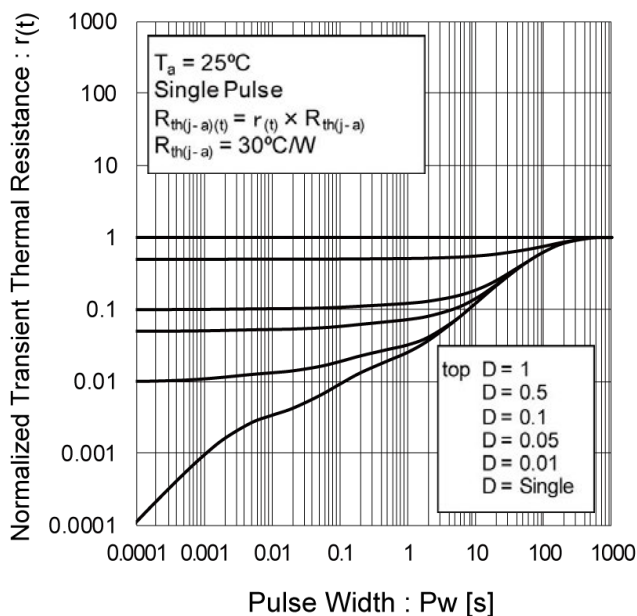
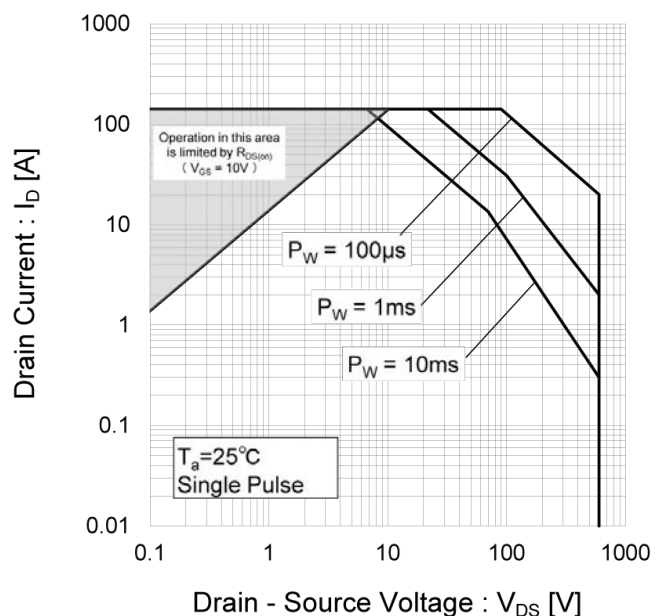


Fig.4 Maximum Safe Operating Area



● Electrical characteristic curves

Fig.5 Avalanche Energy Derating Curve vs. Junction Temperature



Fig.6 Normalized Breakdown Voltage vs. Junction Temperature

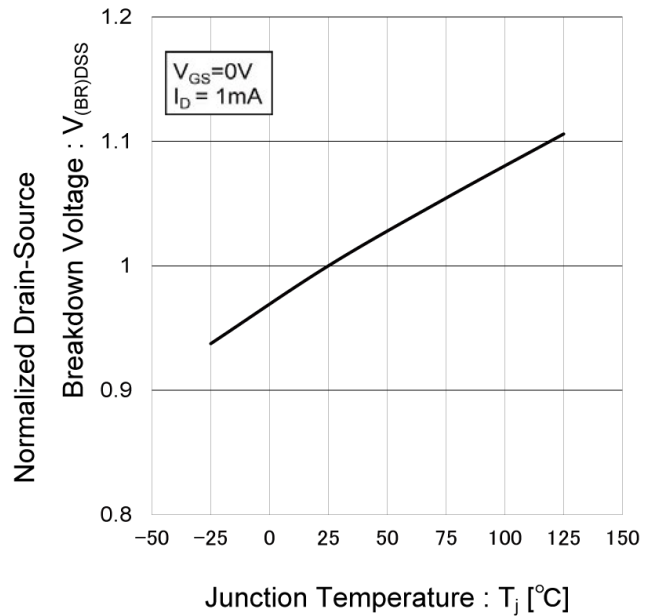


Fig.7 Typical Output Characteristics(I)

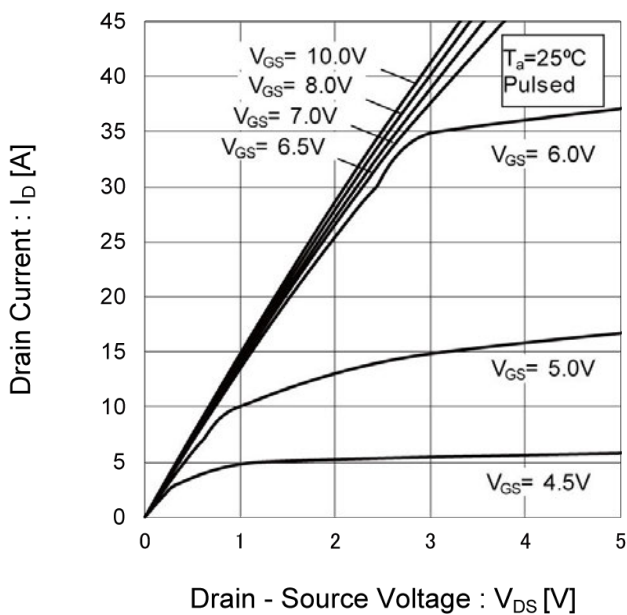
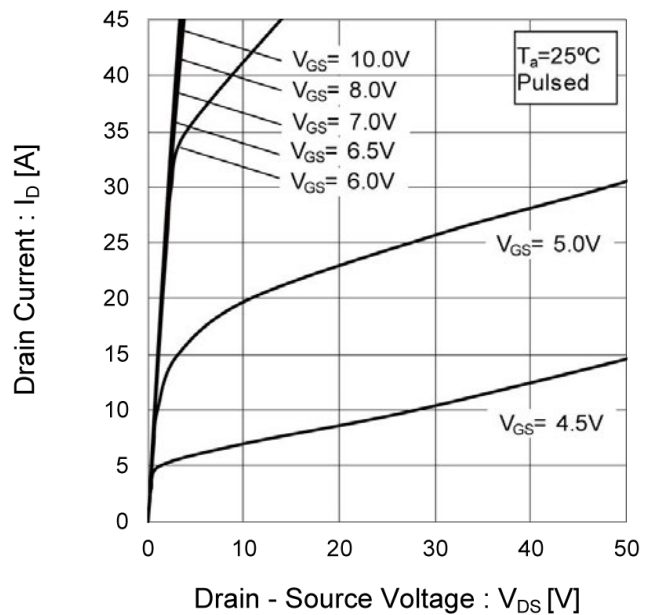


Fig.8 Typical Output Characteristics(II)



● Electrical characteristic curves

Fig.9 Typical Transfer Characteristics

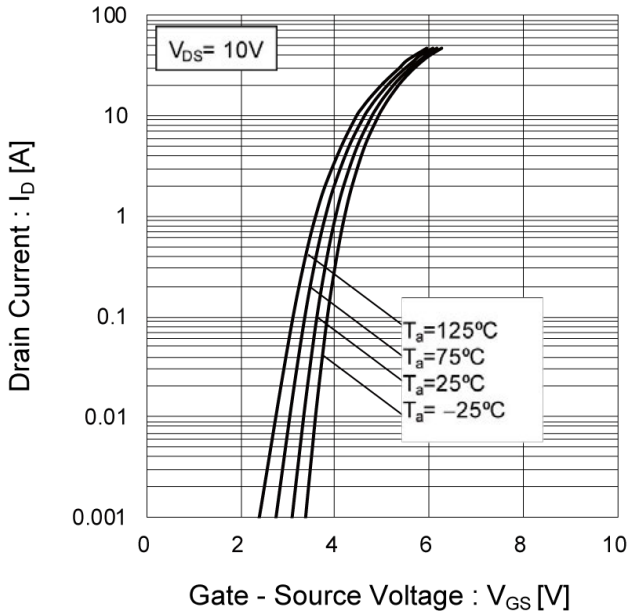


Fig.10 Gate Threshold Voltage vs. Junction Temperature

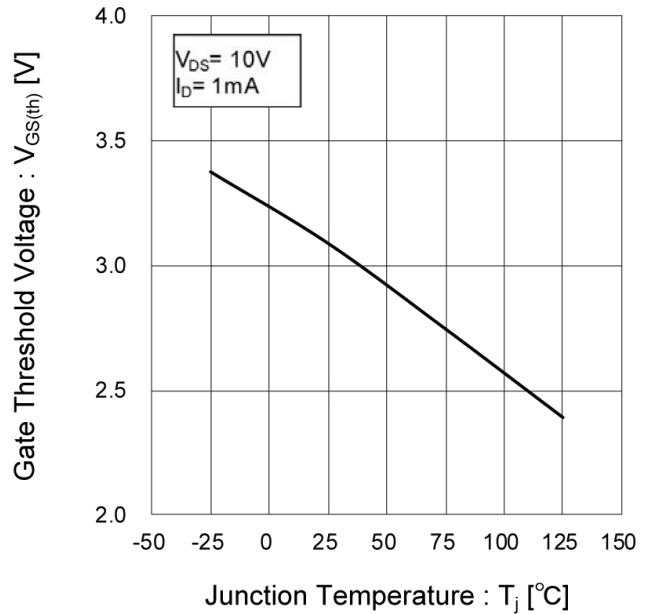


Fig.11 Static Drain - Source On - State Resistance vs. Drain Current

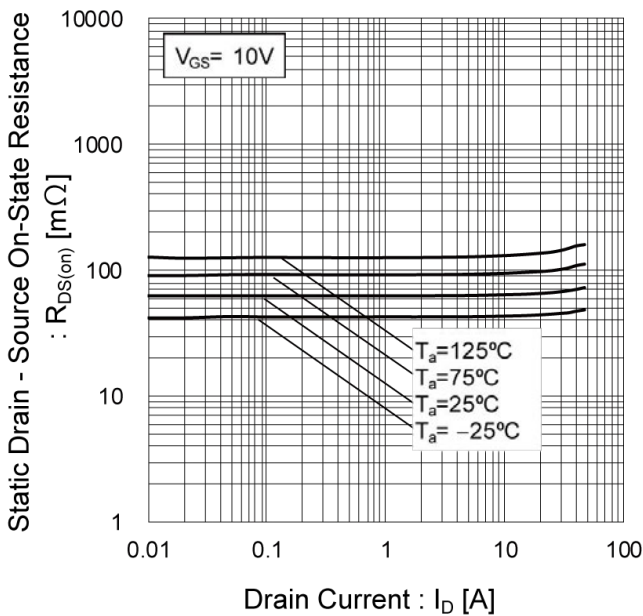
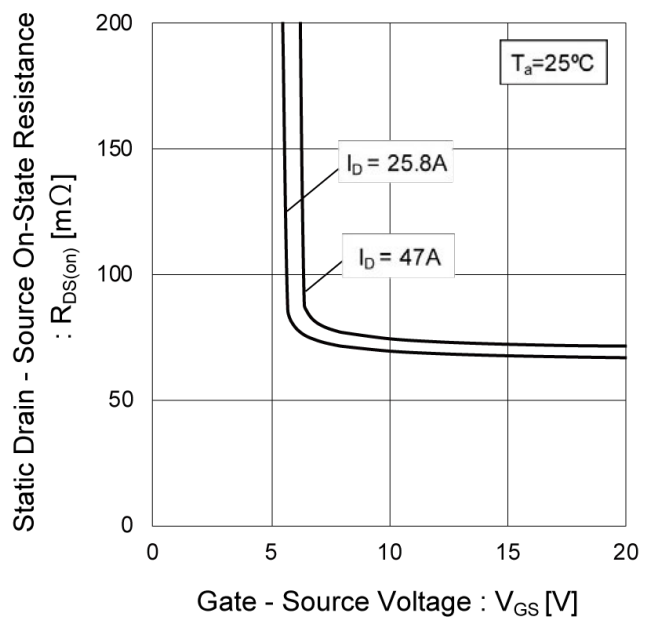


Fig.12 Static Drain - Source On - State Resistance vs. Gate - Source Voltage



● Electrical characteristic curves

Fig.13 Static Drain - Source On - State Resistance vs. Junction Temperature

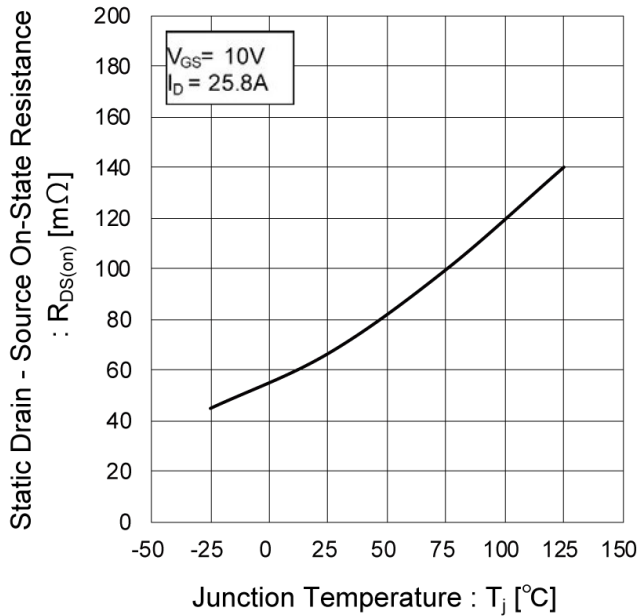


Fig.14 Typical Capacitance vs. Drain - Source Voltage

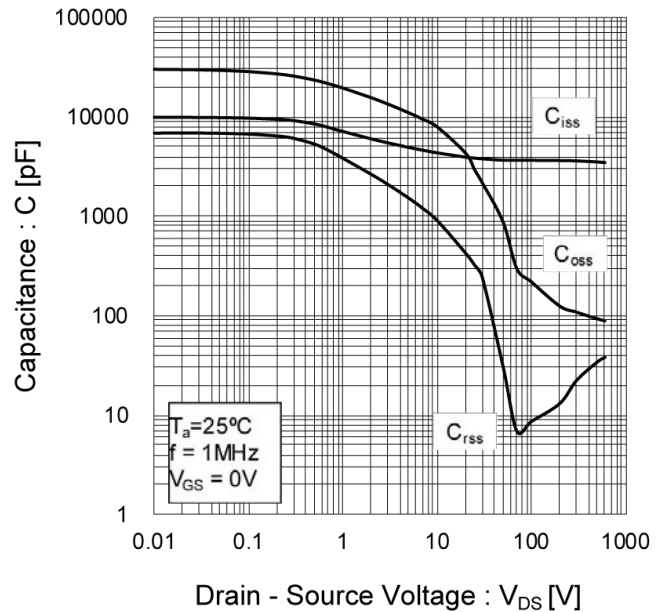


Fig.15 Switching Characteristics

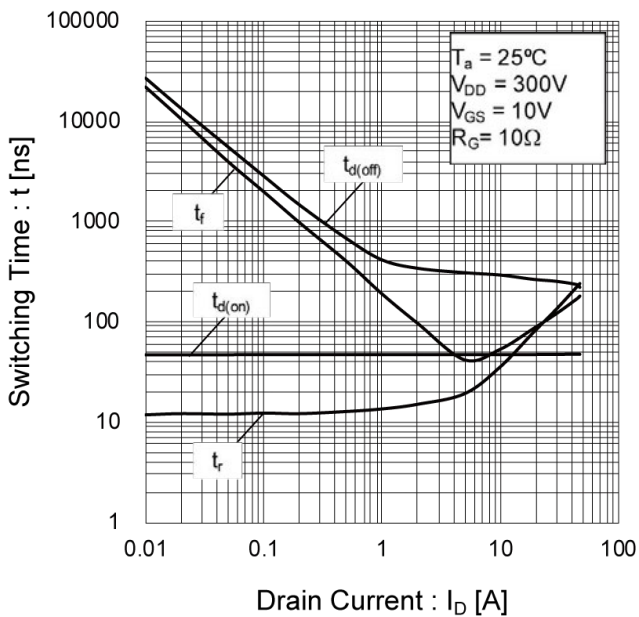
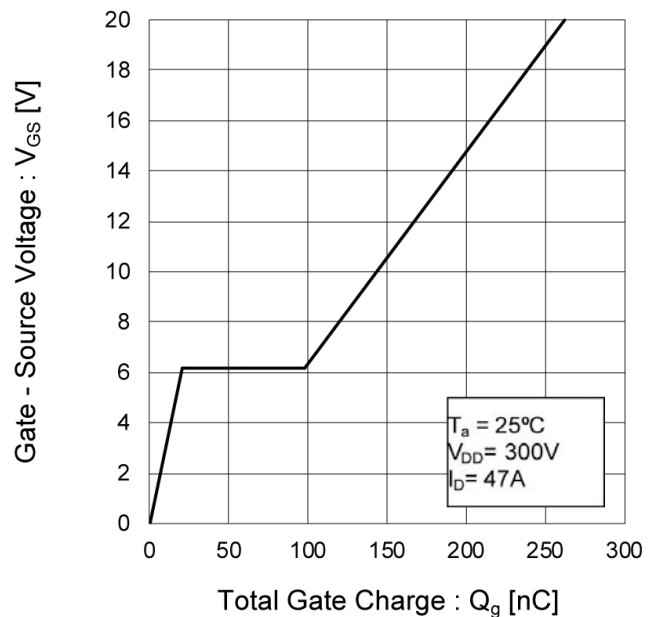


Fig.16 Typical Gate Charge





● Electrical characteristic curves

Fig.17 Source Current vs. Source - Drain Voltage

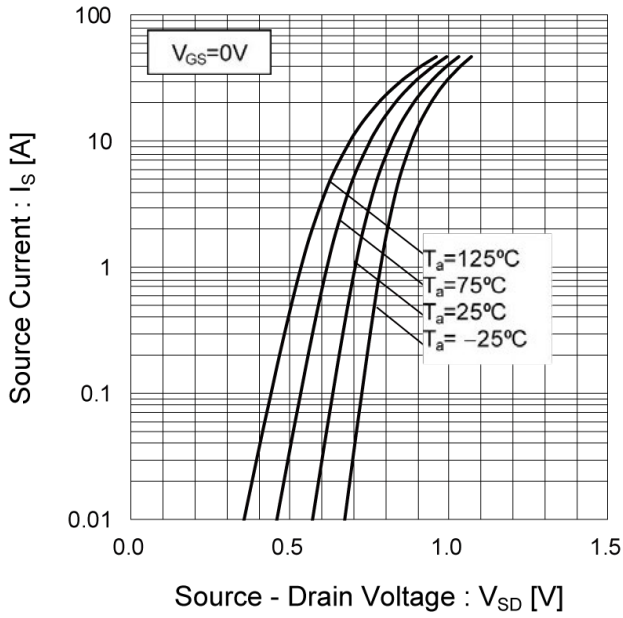
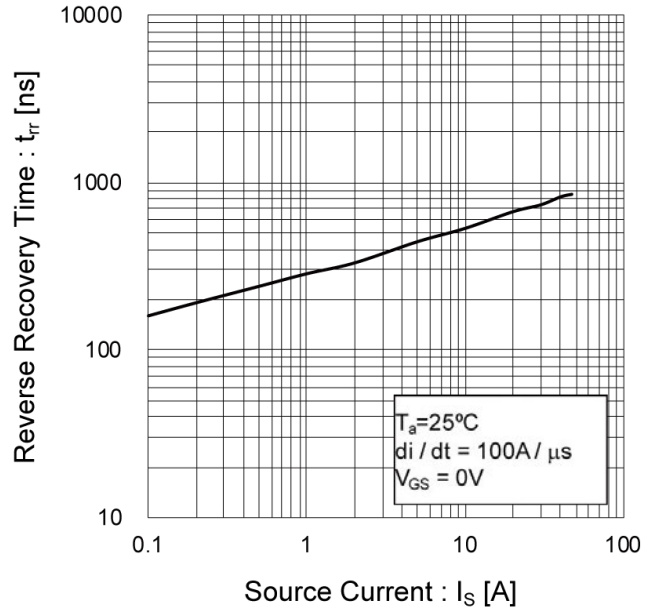


Fig.18 Reverse Recovery Time vs. Source Current



● Measurement circuits

Fig.1-1 Switching Time Measurement Circuit



Fig.1-2 Switching Waveforms



Fig.2-1 Gate Charge Measurement Circuit



Fig.2-2 Gate Charge Waveform



Fig.3-1 Avalanche Measurement Circuit



Fig.3-2 Avalanche Waveform



Fig.4-1 trr Measurement Circuit

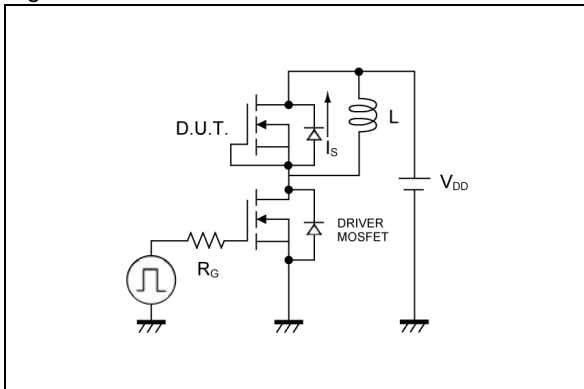


Fig.4-2 trr Waveform



●Dimensions

TO-247



| DIM | MILIMETERS |       | INCHES |       |
|-----|------------|-------|--------|-------|
|     | MIN        | MAX   | MIN    | MAX   |
| A   | 4.82       | 5.22  | 0.190  | 0.206 |
| A1  | 2.11       | 2.71  | 0.083  | 0.107 |
| A2  | 1.80       | 2.20  | 0.071  | 0.087 |
| b   | 1.00       | 1.40  | 0.039  | 0.055 |
| b1  | 1.80       | 2.20  | 0.071  | 0.087 |
| b2  | 2.80       | 3.20  | 0.110  | 0.126 |
| c   | 0.45       | 0.75  | 0.018  | 0.030 |
| D   | 20.65      | 21.25 | 0.813  | 0.837 |
| E   | 15.64      | 16.24 | 0.616  | 0.639 |
| e   | 5.44       |       | 0.214  |       |
| L   | 19.77      | 20.37 | 0.778  | 0.802 |
| L1  | 4.09       | 4.29  | 0.161  | 0.169 |
| P   | 3.51       | 3.71  | 0.138  | 0.146 |
| S   | 5.97       | 6.37  | 0.235  | 0.251 |

Dimension in mm/inches

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|-----------|-----------|------------|-----------|
| CLASS III | CLASS III | CLASS II b | CLASS III |
| CLASS IV  |           | CLASS III  |           |

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  - Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
  - Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - Sealing or coating our Products with resin or other coating materials
  - Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.) ; or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - Use of the Products in places subject to dew condensation
- The Products are not subject to radiation-proof design.
- Please verify and confirm characteristics of the final or mounted products in using the Products.
- In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- Confirm that operation temperature is within the specified range described in the product specification.
- ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

## Precaution for Mounting / Circuit board design

- When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

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1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
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### Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

### Precaution for Storage / Transportation

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
  - [a] the Products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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