

- > for fine cutting work in electronics and fine mechanics
- > electrically discharging handles – dissipative
- > sturdy, zero backlash box-joint
- > low-friction double spring for gentle and even opening
- > the mirror polish with a fine film of oil, offers effective rust protection – no circuit faults caused by peeling chrome from plated tools
- > induction hardened cutting edges (approx. 60 HRC)
- > ball bearing steel

## 77 02 115 ESD

Round head, with small bevel; cutting edge hardness approx. 60 HRC

## 77 12 115 ESD

Round head, with bevel and lead catcher - no uncontrolled loss of cut wire ends; cutting edge hardness approx. 62 HRC

## 77 22 115 ESD

Round head, without bevel; cutting edge hardness approx. 57 HRC

## 77 32 115 ESD

Pointed head, with small bevel; cutting edge hardness approx. 60 HRC

## 77 42 115 ESD

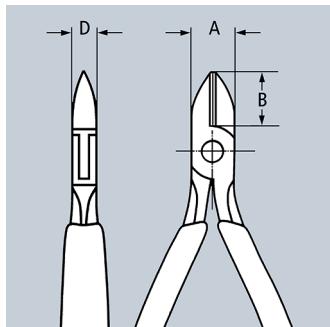
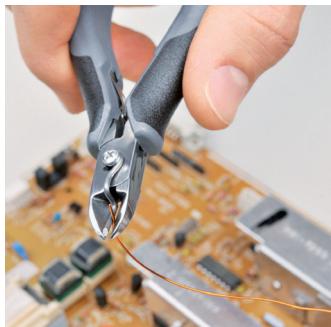
Pointed head, without bevel; cutting edge hardness approx. 57 HRC

## 77 52 115 ESD

Pointed, flat head, with small bevel; cutting edge hardness approx. 60 HRC

## 77 72 115 ESD

Pointed mini-head, with small bevel; cutting edge hardness approx. 60 HRC



## ESD Pliers (electrostatic discharge)

Electrostatic energy is discharged through the handles in a gradual and controlled manner which protects components endangered by electrostatic discharge in accordance with applicable standards, e.g. IEC TR 61 340-5, DIN EN 61 340-5, SP Method 2472





77 42 115 ESD  
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77 52 115 ESD  
 ● ● ● ●



77 72 115 ESD  
 ● ● ● ●

| Product Number | Packaging    | ↔<br>Inch<br>mm |   | Head            | Handles                   | Cutting capacities       |                |                | Dimensions      |                 |                 | lbs  |
|----------------|--------------|-----------------|---|-----------------|---------------------------|--------------------------|----------------|----------------|-----------------|-----------------|-----------------|------|
|                |              |                 |   |                 |                           | Ø Inch<br>Ø mm           | Ø Inch<br>Ø mm | Ø Inch<br>Ø mm | A<br>Inch<br>mm | B<br>Inch<br>mm | D<br>Inch<br>mm |      |
| 77 02 115 ESD  | 4 1/2<br>115 | ● ● ● ●         |   | mirror polished | ESD multi-component grips | 1/64 - 1/16<br>0.3 - 1.6 | 3/64<br>1.2    | 1/64<br>0.3    | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.16 |
| 77 12 115 ESD  | 4 1/2<br>115 | ● ● ● ●         | ➤ | mirror polished | ESD multi-component grips | 1/64 - 1/16<br>0.3 - 1.6 | 3/64<br>1.2    | 1/32<br>0.6    | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.18 |
| 77 22 115 ESD  | 4 1/2<br>115 | ● ● ● ●         |   | mirror polished | ESD multi-component grips | 1/64 - 3/64<br>0.3 - 1.3 | 3/64<br>1.0    | -              | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.15 |
| 77 32 115 ESD  | 4 1/2<br>115 | ● ● ● ●         |   | mirror polished | ESD multi-component grips | 1/64 - 3/64<br>0.3 - 1.3 | 3/64<br>1.0    | 1/64<br>0.5    | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.17 |
| 77 42 115 ESD  | 4 1/2<br>115 | ● ● ● ●         |   | mirror polished | ESD multi-component grips | 1/64 - 3/64<br>0.3 - 1.3 | 1/32<br>0.8    | -              | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.17 |
| 77 52 115 ESD  | 4 1/2<br>115 | ● ● ● ●         |   | mirror polished | ESD multi-component grips | 1/64 - 3/64<br>0.3 - 1.0 | 1/32<br>0.8    | 1/64<br>0.5    | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.17 |
| 77 72 115 ESD  | 4 1/2<br>115 | ● ● ● ●         |   | mirror polished | ESD multi-component grips | 1/64 - 1/32<br>0.3 - 0.8 | -              | -              | 7/16<br>11.0    | 35/64<br>14.0   | 19/64<br>7.5    | 0.15 |